

Queens Road, Penkhull, Stoke-on-Trent, Staffordshire ST4 7LQ, United Kingdom

> tel: +44 (0)845 026 0902 fax: +44 (0)1782 412331 email: enquiries@ceram.com web: www.ceram.com

# LOAD TESTING OF ALUMINIUM CAPPING SYSTEM

Guttermaster Ltd Healey Works Shawclough Trading Estate Shawclough road Rochdale OL12 6ND	Contact:	Adrian Stannard
	Job Number:	093499
	Date of Test:	22 <sup>nd</sup> June 2009
	Date of Issue:	24 <sup>th</sup> August 2009

#### 1.0 INTRODUCTION

Two styles of aluminium wall capping system were tested under simulated wind suction load when fixed over a 3m length with a corner detail.

### 2.0 SAMPLE DESCRIPTION

Aluminium capping system 1.9mm thick x 650mm wide x 100mm deep at a straight length of 3000mm, with a corner section of 1.9mm thick x 750mmx750mm. These were supplied to be clip-fixed onto aluminium brackets positioned at 1500mm centres. The brackets were supplied 2.9mm thick x 150mm wide.

Aluminium capping system for use on a  $2.5^{\circ}$  pitch, 1.9mm thick x 650mm wide x 100mm deep leg on one side and 72mm deep leg on the other at a straight length of 3000mm, with a corner section of 1.9mm thick x 750mmx750mm. These were supplied to be clip-fixed onto aluminium wall brackets positioned at 1500mm centres.

#### 3.0 TEST METHOD

A series of air bags attached to a common manifold, were placed below the capping system, the reaction was taken by the laboratory strong floor. A uniformly distributed load was applied to the capping system in 0.2kN/m2 increments to 1.68kN/m<sup>2</sup>, then released. This load was applied twice more before increasing the load to failure A deflection reading was taken at each load increment.

## 4.0 RESULTS

Test	Maximum Load (kN/m <sup>2</sup> )	Wind Speed (m/sec)	Wind Speed (Miles per hour)	Mode of Failure
No pitch	27.8	213	477	Capping did not fail. Test stopped due to extreme deflection. Capping did not detach from brackets
2.5° pitch	10.8	130	291	Capping did not fail. Test stopped due to extreme deflection. Capping did not detach from brackets

## 5.0 CONCLUSION

The capping system with no pitch achieved a simulated wind suction load of 27.8kN/m<sup>2</sup> and the capping system on a cantilevered bracket on a  $2.5^{\circ}$  pitch achieved 10.8kN/m<sup>2</sup>. According to CP3 Chapter V, 1.68kN/m<sup>2</sup> is the maximum wind load expected in the Outer Hebrides once every 10 years at 10m above sea level. Although CP3 has been replaced by BS6399 this is still a good guide as to the required performance of the capping system under extreme load.

Authorised by,

Vocume Boom

Joanne Booth, Manager, Structures Group

This report is issued in accordance with the Conditions of Business of CERAM Research Limited and relates only to the sample(s) tested. No responsibility is taken for the accuracy of the sampling unless this is done under our own supervision. This report shall not be reproduced in part without the written approval of CERAM Research Limited, nor used in any way as to lead to misrepresentation of the results or their implications.